

# Scrap Specifications Circular 2013

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Guidelines for  
**Nonferrous Scrap**  
**Ferrous Scrap**  
**Glass Cullet**  
**Paper Stock**  
**Plastic Scrap**  
**Electronics Scrap**  
**Tire Scrap**

EFFECTIVE 7/24/2013



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to be free of grindings and babbitts. To avoid dispute, to be sold subject to sample or analysis.

**Ocean MIXED UNSWEATED AUTO RADIATORS**

Shall consist of mixed automobile radiators, to be free of aluminum radiators, and iron-finned radiators. All radiators to be subject to deduction of actual iron. The tonnage specification should cover the gross weight of the radiators, unless otherwise specified.

**Pales BRASS CONDENSER TUBES**

Shall consist of clean condenser tubing which may be plated or unplated, free of excessive corroded material as mutually agreed. Upon mutual agreement between buyer and seller, may be in the form of whole bundles including iron and/or brass heads as well as iron and/or brass baffles.

**Pallu ALUMINUM BRASS CONDENSER TUBES**

Shall consist of clean sound condenser tubing which may be plated or unplated, free of nickel alloy and corroded material.

**Palms MUNTZ METAL TUBES**

Shall consist of clean sound Muntz metal tubing which may be plated or unplated, free of nickel alloy, aluminum alloy, and corroded material.

**Parch MANGANESE BRONZE SOLIDS**

Shall have a copper content of not less than 55%, a lead content of not more than 1%, and shall be free of aluminum bronze and silicon bronze.

**ALUMINUM****Tablet CLEAN ALUMINUM LITHOGRAPHIC SHEETS**

To consist of 1000 and/or 3000 series alloys, to be free of paper, plastic, excessively inked sheets, and any other contaminants. Minimum size of 3" (8 cm) in any direction.

**Tabloid NEW, CLEAN ALUMINUM LITHOGRAPHIC SHEETS**

To consist of 1000 and/or 3000 series alloys, uncoated, unpainted, to be free of paper, plastic, ink, and any other contaminants. Minimum size of 3" (8 cm) in any direction.

**Taboo MIXED LOW COPPER ALUMINUM CLIPPINGS AND SOLIDS**

Shall consist of new, clean, uncoated and unpainted low copper aluminum scrap of two or more alloys with a minimum thickness of 0.015 inches (.38 mm) and to be free of 2000 and 7000 series, hair wire, wire screen, punchings less 1/2 inch (1.25 cm) diameter, dirt, and other non-metallic items. Grease and oil not to total more than 1%. Variations to this specification should be agreed upon prior to shipment between the buyer and seller.

**Taint/ Tabor CLEAN MIXED OLD ALLOY SHEET ALUMINUM**

Shall consist of clean old alloy aluminum sheet of two or more alloys, free of foil, venetian blinds, castings, hair wire, screen wire, food or beverage containers, radiator shells, airplane sheet, bottle caps, plastic, dirt, and other non-metallic items. Oil

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and grease not to total more than 1%. Up to 10% Tale permitted.

**Take NEW ALUMINUM CAN STOCK**

Shall consist of new low copper aluminum can stock and clippings, clean, lithographed or not lithographed, and coated with clear lacquer but free of lids with sealers, iron, dirt and other foreign contamination. Oil not to exceed 1%.

**Talc POST-CONSUMER ALUMINUM CAN SCRAP**

Shall consist of old aluminum food and/or beverage cans. The material is to be free of other scrap metals, foil, tin cans, plastic bottles, paper, glass, and other non-metallic items. Variations to this specification should be agreed upon prior to shipment between the buyer and seller.

**Talcred SHREDDED ALUMINUM USED BEVERAGE CAN (UBC) SCRAP**

Shall have a density of 12 to 17 pounds per cubic foot (193 to 273 kg/m<sup>3</sup>). Material should contain maximum 5% fines less than 4 mesh (U.S. standard screen size) (6.35 mm). Must be magnetically separated material and free of steel, lead, bottle caps, plastic cans and other plastics, glass, wood, dirt, grease, trash, and other foreign substances. Any free lead is basis for rejection. Any and all aluminum items, other than used beverage cans, are not acceptable. Variations to this specification should be agreed upon prior to shipment between the seller and buyer.

**Taldack DENSIFIED ALUMINUM USED BEVERAGE CAN (UBC) SCRAP**

Shall have a biscuit density of 35 to 50 pounds per cubic foot (562 to 802 kg/m<sup>3</sup>). Each biscuit not to exceed 60 pounds (27.2 kg). Nominal biscuit size range from 10" to 13" x 10 1/4" (25.4 x 33 x 26 cm) to 20" x 6 1/4" x 9" (50.8 x 15.9 x 22.9 cm). Shall have banding slots in both directions to facilitate bundle banding. All biscuits comprising a bundle must be of uniform size. Size: Bundle range dimensions acceptable are 41" to 44" x 51" (104 to 112 cm) to 54" x 54" (137 x 137 cm) to 56" (142 cm) high. The only acceptable tying method shall be as follows: Using minimum 5/8" (1.6 cm) wide by .020" (.05 cm) thick steel straps, the bundles are to be banded with one vertical band per row and a minimum of two firth (horizontal) bands per bundle. Use of skids and/or support sheets of any material is not acceptable. Must be magnetically separated material and free of steel, lead, bottle caps, plastic cans and other plastic, glass, wood, dirt, grease, trash, and other foreign substances. Any free lead is basis for rejection. Any and all aluminum items, other than used beverage cans, are not acceptable. Items not covered in the specifications, including moisture, and any variations to this specification should be agreed upon prior to shipment between the seller and buyer.

**Taldon BALED ALUMINUM USED BEVERAGE CAN (UBC) SCRAP**

Shall have a minimum density of 14 pounds per cubic foot (225 kg/m<sup>3</sup>), and a maximum density of 17 pounds per cubic foot (273 kg/m<sup>3</sup>) for unflattened UBC and 22 pounds per cubic foot (353 kg/m<sup>3</sup>) for

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	flattened UBC. Size: Minimum 30 cubic feet (.85 m <sup>3</sup> ), with bale range dimensions of 24" to 40" (61 to 132 cm) by 30" to 52" (76 to 132 cm) by 40" to 84" (102 to 213 cm). The only acceptable tying method shall be as follows: four to six 5/8" (1.6 cm) x .020" (5 mm) steel bands, or six to ten #13 gauge steel wires (aluminum bands or wires are acceptable in equivalent strength and number). Use of skids and/or support sheets of any material is not acceptable. Must be magnetically separated material and free of steel, lead, bottle caps, plastic cans and other plastic, glass, wood, dirt, grease, trash, and other foreign substances. Any free lead is basis for rejection. Any and all aluminum items, other than used beverage cans, are not acceptable. Variations to this specification should be agreed upon prior to shipment between the buyer and seller.		this specification, including oxidation and aluminum content, to be negotiated between buyer and seller.
<b>Taldork</b>	<b>BRIQUETUED ALUMINUM USED BEVERAGE CAN (UBC) SCRAP</b> Shall have a briquette density of 50 pounds per cubic foot (800 kg/m <sup>3</sup> ) minimum. Nominal briquette size shall range from 12" to 24" (30.5 x 61 cm) x 12" to 24" (30.5 x 61 cm) in uniform profile with a variable length of 8" (20.3 cm) minimum and 48" (122 cm) maximum. Briquettes shall be bundled or stacked on skids and secured with a minimum of one vertical band per row and a minimum of one girth band per horizontal layer. Briquettes not to overhang pallet. Total package height shall be 48 (122 cm) maximum. Banding shall be at least 5/8" (1.6 cm) wide by .020" (5 mm) thick steel strapping or equivalent strength. The weight of any bundle shall not exceed 4,000 pounds (1.814 mt). Material must be magnetically separated and free of steel, plastic, glass, dirt and all other foreign substances. Any and all aluminum items other than UBC are unacceptable. Any free lead is basis for rejection. Items not covered in the specification, including moisture, and any variations to this specification should be agreed upon prior to shipment between the buyer and seller.	<b>Talon</b>	<b>NEW PURE ALUMINUM WIRE AND CABLE</b> Shall consist of new, clean, unalloyed aluminum wire or cable free from hair wire, ACSR, wire screen, iron, insulation and other non-metallic items.
		<b>Tann</b>	<b>NEW MIXED ALUMINUM WIRE AND CABLE</b> Shall consist of new, clean, unalloyed aluminum wire or cable which may contain up to 10% 6000 series wire and cable free from hair wire, wire screen, iron, insulation and other non-metallic items.
		<b>Tarry A</b>	<b>CLEAN ALUMINUM PISTONS</b> Shall consist of clean aluminum pistons to be free from struts, bushings, shafts, iron rings and non-metallic items. Oil and grease not to exceed 2%.
		<b>Tarry B</b>	<b>CLEAN ALUMINUM PISTONS WITH STRUTS</b> Shall consist of clean whole aluminum pistons with struts. Material is to be free from bushings, shafts, iron and non-metallic items. Oil and grease not to exceed 2%.
		<b>Tarry C</b>	<b>IRONY ALUMINUM PISTONS</b> Shall consist of aluminum pistons with non-aluminum attachments to be sold on a recovery basis or by special arrangement between buyer and seller.
		<b>Tassel</b>	<b>OLD MIXED ALUMINUM WIRE AND CABLE</b> Shall consist of old, unalloyed aluminum wire and cable which may contain up to 10% 6000 series wire and cable with not over 1% free oxide or dirt and free from hair wire, wire screen, iron, insulation and other non-metallic items.
		<b>Taste</b>	<b>OLD PURE ALUMINUM WIRE AND CABLE</b> Shall consist of old, unalloyed aluminum wire and cable containing not over 1% free oxide or dirt and free from hair wire, wire screen, iron, insulation and other non-metallic items.
<b>Tale</b>	<b>PAINTED SIDING</b> Shall consist of clean, low copper aluminum siding scrap, painted one or two sides, free of plastic coating, iron, dirt, corrosion, fiber, foam, or fiberglass backing or other non-metallic items.	<b>Tata</b>	<b>NEW PRODUCTION ALUMINUM EXTRUSIONS</b> Shall consist of one alloy (typically 6063). Material may contain "butt ends" from the extrusion process but must be free of any foreign contamination. Anodized material is acceptable. Painted material or alloys other than 6063 must be agreed upon by buyer and seller.
<b>Talk</b>	<b>ALUMINUM COPPER RADIATORS</b> Shall consist of clean aluminum and copper radiators, and/or aluminum fins on copper tubing, free of brass tubing, iron and other foreign contamination.	<b>Toto</b>	<b>ALUMINUM EXTRUSIONS "10/10"</b> Material to consist of new production and old/used 6063 extrusions that may contain up to (but not exceed) 10 percent painted extrusions and 10 percent 6061 alloy extrusions. Must not contain other alloys of aluminum. Material should be free of zinc corners, iron attachments, felt, plastic, paper, cardboard, thermo break, and dirt and other contaminants.
<b>Tall</b>	<b>E.C. ALUMINUM NODULES</b> Shall consist of clean E.C. aluminum, chopped or shredded, free of screening, hair-wire, iron, copper, insulation and other non-metallic items. Must be free of minus 20 mesh material. Must contain 99.45% aluminum content.	<b>Tutu</b>	<b>ALUMINUM EXTRUSION DEALER GRADE</b> Shall consist of old extruded aluminum of one alloy, typically alloy 6063, 6061, or 7075. Material must be free of iron, thermo break, saw chips, zinc corners, dirt, paper, cardboard, and other foreign
<b>Tally</b>	<b>ALL ALUMINUM RADIATORS FROM AUTOMOBILES</b> Shall consist of clean aluminum radiators and/or condensers. Should be free of all other types of radiators. All contaminants including iron, plastic, and foam not to exceed 1% of weight. Any deviation to		

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	contamination. Percentages of paint or other alloys to be agreed upon by buyer and seller.	<b>Thirl</b>	<b>ALUMINUM DROSSES, SPATTERS, SPILLINGS, SKIMMINGS AND SWEEPINGS</b> Should be sold on recovery basis or by special arrangements with purchaser.
<b>Teens</b>	<b>SEGREGATED ALUMINUM BORINGS AND TURNINGS</b> Shall consist of aluminum borings and turnings of one specified alloy. Material should be free of oxidation, dirt, free iron, stainless steel, magnesium, oil, flammable liquids, moisture and other non-metallic items. Fines should not exceed 3% through a 20 mesh (U.S. standard) screen.	<b>Throb</b>	<b>SWEATED ALUMINUM</b> Shall consist of aluminum scrap which has been sweated or melted into a form or shape such as an ingot, sow or slab for convenience in shipping; to be free from corrosion, dross or any non-aluminum inclusions. Should be sold subject to sample or analysis.
<b>Telic</b>	<b>MIXED ALUMINUM BORINGS AND TURNINGS</b> Shall consist of clean, uncorroded aluminum borings and turnings of two or more alloys and subject to deductions for fines in excess of 3% through a 20 mesh screen and dirt, free iron, oil, moisture and all other non-metallic items. Material containing iron in excess of 10% and/or free magnesium or stainless steel or containing highly flammable cutting compounds will not constitute good delivery. To avoid dispute, material should be sold on basis of definite maximum zinc, tin and magnesium content.	<b>Tooth</b>	<b>SEGREGATED NEW ALUMINUM ALLOY CLIPPINGS AND SOLIDS</b> Shall consist of new, clean, uncoated and unpainted aluminum scrap of one specified aluminum alloy with a minimum thickness of .015" (.38 mm) and to be free of hair wire, wire screen, dirt and other non-metallic items. Oil and grease not to total more than 1%. Also free from punchings less than 1/2" (1.27 cm) in size.
<b>Tense</b>	<b>MIXED ALUMINUM CASTINGS</b> Shall consist of all clean aluminum castings which may contain auto and airplane castings but no ingots, and to be free of iron, brass, dirt and other non-metallic items. Oil and grease not to total more than 2%.	<b>Tough</b>	<b>MIXED NEW ALUMINUM ALLOY CLIPPINGS AND SOLIDS</b> Shall consist of new, clean, uncoated and unpainted aluminum scrap of two or more alloys with a minimum thickness of .015" (.38 mm) and to be free of hair wire, wire screen, dirt and other non-metallic items. Oil and grease not to total more than 1%. Also free from punchings less than 1/2" (1.27 cm) in size.
<b>Tepid</b>	<b>AIRCRAFT SHEET ALUMINUM</b> Should be sold on recovery basis or by special arrangements with purchaser.	<b>Tread</b>	<b>SEGREGATED NEW ALUMINUM CASTINGS, FORGINGS AND EXTRUSIONS</b> Shall consist of new, clean, uncoated aluminum castings, forgings, and extrusions of one specified alloy only and to be free from sawings, stainless steel, zinc, iron, dirt, oil, grease and other non-metallic items.
<b>Terse</b>	<b>NEW ALUMINUM FOIL</b> Shall consist of clean, new, pure, uncoated 1000 and/or 3000 and/or 8000 series alloy aluminum foil, free from anodized foil, radar foil and chaff, paper, plastics, or any other non-metallic items. Hydraulically briquetted material and other alloys by agreement between buyer and seller.	<b>Troma</b>	<b>Aluminum Auto or Truck Wheels</b> Shall consist of clean, single-piece, unplated aluminum wheels of a single specified alloy, free of all inserts, steel, wheel weights, valve stems, tires, grease and oil and other non-metallic items. Variations to this specification should be agreed upon prior to shipment between the buyer and seller.
<b>Tesla</b>	<b>POST CONSUMER ALUMINUM FOIL</b> Shall consist of baled old household aluminum foil and formed foil containers of uncoated 1000, 3000 and 8000 series aluminum alloy. Material may be anodized and contain a maximum of 5% organic residue. Material must be free from radar chaff foil, chemically etched foil, laminated foils, iron, paper, plastic and other non-metallic contaminants.	<b>Trump</b>	<b>ALUMINUM AUTO CASTINGS</b> Shall consist of all clean automobile aluminum castings of sufficient size to be readily identified and to be free from iron, dirt, brass, bushings, and non-metallic items. Oil and grease not to total more than 2%.
<b>Tetra</b>	<b>NEW COATED ALUMINUM FOIL</b> Shall consist of new aluminum foil coated or laminated with ink, lacquers, paper, or plastic. Material shall be clean, dry, free of loose plastic, PVC and other non-metallic items. This foil is sold on a metal content basis or by sample as agreed between buyer and seller.	<b>Twang</b>	<b>INSULATED ALUMINUM WIRE SCRAP</b> Shall consist of aluminum wire scrap with various types of insulation. To be sold on a sample or recovery basis, subject to arrangement between buyer and seller.
<b>Thigh</b>	<b>ALUMINUM GRINDINGS</b> Should be sold on recovery basis or by special arrangements with purchaser.	<b>Twirl</b>	<b>FRAGMENTIZER AIRCRAFT ALUMINUM SCRAP (2000 and 7000 series)</b> The material as received must be dry and not to contain more than 2% free zinc, 1% maximum free magnesium, and 1.5% maximum free iron and stainless with a maximum of 2% analytical iron. Not to contain more than a total 5% maximum of non-metallics, of

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	which no more than 1% shall be rubber and plastics. To be free of excessively oxidized material. Any variations to be sold by special arrangement between buyer and seller.
<b>Twist</b>	<b>ALUMINUM AIRPLANE CASTINGS</b> Shall consist of clean aluminum castings from airplanes and to be free from iron, dirt, brass, bushings, and non-metallic items. Oil and grease not to total more than 2%.
<b>Twitch</b>	<b>FLOATED FRAGMENTIZER ALUMINUM SCRAP (from Automobile Shredders)</b> Derived from wet or dry media separation device, the material must be dry and not contain more than 1% maximum free zinc, 1% maximum free magnesium, and 1% maximum of analytical iron. Not to contain more than a total 2% maximum of non-metallics, of which no more than 1% shall be rubber and plastics. To be free of excessively oxidized material, air bag canisters, or any sealed or pressurized items. Any variation to be sold by special arrangement between buyer and seller.
<b>Tweak</b>	<b>FRAGMENTIZER ALUMINUM SCRAP (from Automobile Shredders)</b> Derived from either mechanical or hand separation, the material must be dry and not contain more than 4% maximum free zinc, 1% maximum free magnesium, and 1.5% maximum of analytical iron. Not to contain more than a total 5% maximum of non-metallics, of which no more than 1% shall be rubber and plastics. To be free of excessively oxidized material, air bag canisters, or any sealed or pressurized items. Any variation to be sold by special arrangement between buyer and seller.
<b>Twire</b>	<b>BURNT FRAGMENTIZER ALUMINUM SCRAP (from Automobile Shredders)</b> Incinerated or burned material must be dry and not contain more than X% (% to be agreed upon by buyer and seller) ash from incineration, 4% maximum free zinc, 1% maximum free magnesium, and 1.5% maximum of analytical iron. Not to contain more than a total 5% maximum of non-metallics, of which no more than 1% shall be rubber and plastics. To be free of excessively oxidized material, air bag canisters, or any sealed pressurized items. Any variation to be sold by special arrangement between buyer and seller.
<b>Zorba</b>	<b>SHREDDED NONFERROUS SCRAP (predominantly aluminum)</b> Shall be made up of a combination of the nonferrous metals: aluminum, copper, lead, magnesium, stainless steel, nickel, tin, and zinc, in elemental or alloyed (solid) form. The percentage of each metal within the nonferrous concentrate shall be subject to agreement between buyer and seller. Material generated by eddy current, air separation, flotation, screening, other segregation technique(s), or a combination thereof. Shall have passed one or more magnets to reduce or eliminate free iron and/or large iron attachments. Shall be free of radioactive material, dross, or ash. Material to be bought/sold under this guideline shall be identified as "Zorba"

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	with a number to follow indicating the estimated percentage nonferrous metal content of the material (e.g., "Zorba 90" means the material contains approximately 90% nonferrous metal content). May also be screened to permit description by specific size ranges. (Refer also to Zorba under Mixed Metals.)

## ZINC

<b>Saves</b>	<b>OLD ZINC DIE CAST SCRAP</b> Shall consist of miscellaneous old zinc base die castings, with or without iron and other foreign attachments. Must be free of borings, turnings, dross pieces, chunks, melted pieces and skimmings. All unmeltables, dirt, foreign attachments, and volatile substances (such as rubber, cork, plastic, grease, etc.) are deductible. Material containing in excess of 30% iron will not constitute good delivery.
<b>Scabs</b>	<b>NEW ZINC DIE CAST SCRAP</b> Shall consist of new or unused, clean, zinc base die castings. Castings to be unplated, unpainted, and free from corrosion.
<b>Scoot</b>	<b>ZINC DIE CAST AUTOMOTIVE GRILLES</b> Shall consist of clean, old or used zinc base die cast automotive grilles, free from soldered material. All foreign attachments and extraneous materials are deductible.
<b>Scope</b>	<b>NEW PLATED ZINC DIE CAST SCRAP</b> Shall consist of new or unused clean, plated zinc base die castings, free from corrosion.
<b>Score</b>	<b>OLD SCRAP ZINC</b> Shall consist of clean dry scrap zinc, such as sheets, jar lids, clean unalloyed castings and anti-corrosion plates. Borings and turnings are not acceptable. Material must not be excessively corroded or oxidized. All foreign attachments and extraneous materials are deductible.
<b>Screen</b>	<b>NEW ZINC CLIPPINGS</b> Shall consist of any new pure zinc sheets or stampings free from corrosion. To contain no foreign material or attachments. Printers zinc, such as engravers zinc, lithograph sheets and addressograph plates subject to special arrangements. Printers zinc to be free of routings.
<b>Scribe</b>	<b>CRUSHED CLEAN SORTED FRAGMENTIZERS DIE CAST SCRAP, AS PRODUCED FROM AUTOMOBILE FRAGMENTIZERS</b> To be clean, free of dirt, oil, glass, rubber, and trash. To contain a maximum of 5% unmeltables such as free iron, copper, aluminum and other metals.
<b>Scroll</b>	<b>UNSORTED ZINC DIE CAST SCRAP</b> Produced from automobile fragmentizers. Material to contain about 55% zinc-bearing scrap. Other nonferrous metals such as aluminum, stainless steel, red metal, etc., to be about 40%. Insulated copper wire about 1%. Trash, dirt, glass, rubber, oil, iron, not to exceed 5%. Any variations to be sold by special arrangement between buyer and seller.